



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-760-015
Job Sheet 172746



Part No: D412-760-015

Job Qty: 1 ea

Part Name: Cabin Floor Protectors



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 2/27/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV G SHEET 41 IPP rev A 07.07.05 new issue EC IPP Rev:B 08-08-20 revB as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/27/18	2/27/18	0.00	0.00	Start Up Stores/Pkg-1		<i>JS</i> FEB 27 2018
110	Packaging	1 pcs	2/27/18	2/27/18	0.00	0.00	Packaging1-4		<i>JS</i> FEB 27 2018
120	QC	1 pcs	2/27/18	2/27/18	0.00	0.00	QC4		<i>JS</i>
125	DC	1 pcs	2/27/18	2/27/18	0.00	0.00	DC		<i>JS</i>
130	Packaging	1 pcs	2/27/18	2/27/18	0.00	0.00	Packaging3-2		<i>JS</i>
140	QC21-FG	1 Ea	2/27/18	2/27/18	0.00	0.00	QC21		<i>JS</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3574-5	Cabin Floor Protector	1 Ea (1 ea)	90-Start up Operation	
D3574-6	Cabin Floor Protector	1 Ea (1 ea)	90-Start up Operation	
D3575-5	Cargo Floor Protector	1 Ea (1 ea)	90-Start up Operation	
D3575-6	Cargo Floor Protector	1 Ea (1 ea)	90-Start up Operation	
D3580-1	Joggle Bracket	6 Ea (6 ea)	90-Start up Operation	
D3628-1	Washer, Cupped	14 Ea (14 ea)	90-Start up Operation	
D3628-3	Cupped Washer	6 Ea (6 ea)	90-Start up Operation	
MS24694-S100	Flat Head Screw	6 Ea (6 ea)	90-Start up Operation	
MS24694-S54	Screw	14 Ea (14 ea)	90-Start up Operation	
NAS1149D0363J	Washer	28 Ea (28 ea)	90-Start up Operation	
NAS1149D0463J	Washer	12 Ea (12 ea)	90-Start up Operation	



Container No: S044477



Part: D412-760-015

Job No: 172746

Serial No/Batch: S044477

Revision: IIN-D412-760

Inspector:

Dart Aerospace Ltd.
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CANADA
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GG1094

Date: 02/22/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3574-5	1	1	0
	D3574-6	1	2	0
	D3575-5	1	2	0
	D3575-6	1	3	0
	D3580-1	6	40	0
	D3628-1	14	266	0
	D3628-3	6	208	0
	MS24694-S100	6	73	0
	MS24694-S54	14	163	0
	NAS1149D0363J	28	3,533	0
	NAS1149D0463J	12	2,743	0

Part Specifications

Specifications could not be found.



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Master Unit 001094

Tel (613) 632-5200

Containers on Master Unit 001094				
Serial No	Part No	Customer Part No	Status	Quantity
S044463	D3574-5	D3574-5	Allocated	1
S044442	D3574-6	D3574-6	Allocated	1
S044462	D3575-5	D3575-5	Allocated	1
S044443	D3575-6	D3575-6	Allocated	1
S044461	D3580-1	D3580-1	Allocated	6
S044460	D3628-1	D3628-1	Allocated	14
S044459	D3628-3		Allocated	6
S044458	MS24694-S100		Allocated	6
S044457	MS24694-S54		Allocated	14
S044456	NAS1149D0363J	NAS1149D0363J	Allocated	28
S044455	NAS1149D0463J	NAS1149D0463J	Allocated	12

Change Record

Part Number D412-760-015
Description CABIN FLOOR PROTECTOR

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WORK ORDER NON-CONFORMANCE / UPDATE

QA: _____ Date: _____

A Closed: _____ Date: _____ Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐					
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ate : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Technical Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐			FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
OTHER : _____								